

#### ABSTRACT OF THE DISCLOSURE

A joint 50 for duplex pipes is to connect to a duplex pipe 100 where an outer pipe 101, an inner pipe 102, and ribs 103 are unitized to be the duplex pipe 100 as one body through an extruding process or a drawing process, having a main body 110 which is provided at its one end to an end portion 101a of the outer pipe exposing the inner pipe 102 by partially eliminating the outer pipe 101, a wall face part 112 equipped at the other end of the main body 110 for penetrating the exposed inner pipe 102, and a connecting pipe 120 provided in the opening 113. An opening is formed at places to be determined in response to disposing conditions of the connecting pipes.